Filter media

Ti 15
Polyester fleece

1. Features

Ti 15 is a specially optimised polyester filter media offering improved separation efficiency in combination with high air permeability. The media combines efficient operation with a low pressure loss. That is the reason why Ti 15 is also ideal for filtering the intake air of gas turbines.

The media owes its remarkable stability to the thermoplastic solidification process. No binder is necessary - which is why Ti 15 is also good for many applications in the food processing industry.

Characteristics

- High mechanical strength (elongation at break 70 %)
- Smooth surface
- Good cleanability
- Resistant to a large number of chemicals
- Thermoplastic binding, no binders can be dispensed
- Hydrophobic properties abetting wet cleaning
- Compliance with the requirements of DIN EN 60335-2-69/
  Dust class "M" and EN 779 "F8"
- Filter media is conform to regulations (EC) No. 1935/2004 and
  (EU) No. 10/2011 as well as FDA 21 CFR CH. I §177.1630 re-
  quirements
- Worldwide distribution
2. Technical data

<table>
<thead>
<tr>
<th>Type</th>
<th>Media thickness [mm]</th>
<th>Weight [g/m²]</th>
<th>Air permeability [m³/m²h]</th>
<th>max. operating temperature [°C]</th>
<th>Test certificates/ dust classes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ti 15</td>
<td>Polyester fleece</td>
<td>0.6</td>
<td>260</td>
<td>580 at Δp 200 Pa</td>
<td>130 (permanent) 150 (peaks)</td>
</tr>
</tbody>
</table>

Technical data is subject to change without notice!

3. Filtration efficiency

![Filtration efficiency graph](image)

Filtration efficiency: > 98 % at 4 µm

Test conditions:
- Filter surface load: 3.36 m³/m²/min
- Mass concentration: 200 mg/m³ Dolomit
- Test dust: DRB 20 (Rock flour)

x = Particle size [µm]
y = Filtration efficiency \( \eta \) [%]

These values may vary depending on the nature of the dust, the composition of the gas and the cartridge design.

4. Chemical resistance/mechanical properties

<table>
<thead>
<tr>
<th>Chemical resistance</th>
<th>Very good</th>
<th>Good</th>
<th>Limited</th>
<th>Mechanical properties</th>
<th>Very good</th>
<th>Good</th>
<th>Limited</th>
</tr>
</thead>
<tbody>
<tr>
<td>Humidity</td>
<td></td>
<td>x</td>
<td></td>
<td>Surface quality</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>(smoothness)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrolysis</td>
<td></td>
<td>x</td>
<td></td>
<td>Stability</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acids</td>
<td></td>
<td>x</td>
<td></td>
<td>Abrasion resistance</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Alkalis</td>
<td></td>
<td>x</td>
<td></td>
<td>Cleanability (jet pulse)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Solvents</td>
<td></td>
<td>x</td>
<td></td>
<td>Washability</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

These properties are of a purely qualitative valuation and depending on the nature of the dust, the composition of the gas and the operating conditions (e.g. temperature).

5. Design

Please contact us for detailed technical information, any open questions and for general expert advice. Completion of the relevant questionnaire would facilitate in the coordination of all the important parameters. Comprehensive documentation on our product range, cleaning units and cartridges can be provided.