







safer

because the constant high performance filtering of our filter systems protects workers from frequent contact with harmful substances.



healthier

because our filters create a safe barrier between hazardous chemical substances and workers and ensure good air quality all around.



more productive

because the filter elements and modules only rarely have to be changed. With their stable performance they help machines to remain at full functionality longer.

ALWAYS CLEAN AIR



THE BROAD PORTFOLIO OF AIR FILTERS

provides solutions for all applications involving gases, dust and debris that need to be extracted from the working room. Innovation power and decades of experience make Filtration Group Industrial filter elements a perfect combination of advanced technology and proven quality. The high-quality air filters make an important contribution to the protection of employees and equipment and increase the productivity of processes, which would be strongly affected by dust and dirt.

We know that the most modern solutions do not remain cutting edge for long. And that's why our engineers and innovation teams always focus on what's ahead. We strive to offer our customers the best solutions in the areas of Life Sciences, Process Technologies, Fluid and Environmental Air.

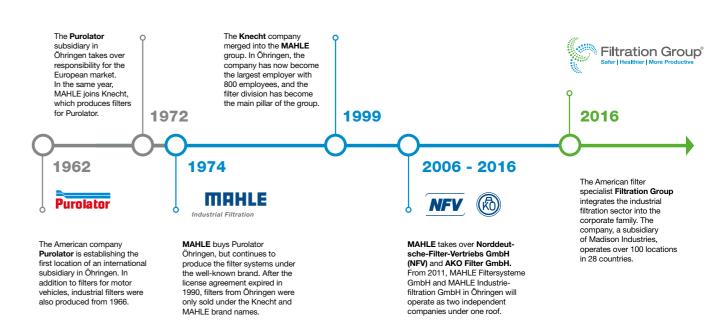
From filtration through to material sciences and medical applications, we are the only company in a position to provide comprehensive solutions and incomparable products and services for a broad range of industries. From our industry-leading solutions to our entire filtration spectrum, you can always rely on us for extensive expertise, regardless of your current or future needs.

In the end, everyone benefits: the employees, the environment and the company. In this way we are fully living up to our credo:

WE INSPIRE OUR CUSTOMERS.

OUR HISTORY

For over 50 years, Filtration Group Industrial has been providing high-performance systems for filtering even the finest air particles and is now one of the world's leading manufacturers of dedusting technology and intake-air filtration. Our filter media, filter components and filtration equipment for purifying air and gases boost your productivity and facility safety and also contribute to product recovery, improved environmental protection and greater workplace safety.



PRODUCTION

SMOOTH PROCESSES IN THEIR PUREST FORM

In the area of metal processing and surface technologies, our filtration components and modules make a considerable contribution to conserving resources, reducing wear and optimizing equipment utilization. Cartridges and filter cells provide reliable purification of dust-laden air for your entire production processes.

FILTRATION SYSTEMS FOR METAL PROCESSING

Processing gray cast iron, machining steel and brass produces short chips and significant amounts of fine dust particles. FGI dedusting units effectively separate coarse chips at the inlets and reduce dust pollution affecting machines and the environment - providing a maximal degree of service life for the filter elements through optimized flow control.

COMPONENTS FOR FLAWLESS SURFACES

Our filtration components have proven themselves effective in the areas of surface technology, powder-coating equipment and blasting machines across the world. They make quick work of any type of dust pollution: from flame spraying, sanding and polishing to extracting large paints lines in cases of wet lacquer overspray.

CLEAN AIR THROUGH OIL MIST SEPARATORS

For ensuring an efficient separation of cooling lubricant emulsions and air-borne oils, our innovative oil mist separators (LGA) provide the perfect solution. Based on coalescer or mechanical principle, even the smallest oil droplets are separated and returned to the cooling lubricant cycle of the tooling machines.



CFE™ Compact Filter Elements



Filter media for paint separation

APPLICATIONS:

- Welding, weld fume extraction
- Overspray / wet paint extraction in large
- Powder-coating facilities, blasting technology
- Dry processing, flame spraying, sanding, etc.
- Extraction for laser cutting machines

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Oil mist separation (oil in the air)

YOUR ADVANTAGES:

- Polyester and cellulose-based filter media with PTFE membranes, nano or meltblown fibers
- Maximal filtration area in the narrowest of through pleat-lock technology
- Cleaning system (RLD) for optimal cleaning results even at high differential pressure
- Coalescer principle for aerosol separation



Oil mist separator device LGA



Quick-Lock Element

CONSTRUCTION INDUSTRY

A LOT DEPENDS **ON THIS**

For many years, FGI filtration solutions have been performing excellent work in mobile machines produced by the world's leading manufacturers.

AIR FILTRATION FOR MOBILE EQUIPMENT

Construction equipment, such as rock drilling or tunnel boring machines, are also required to operate in environments with high dust loads. This dust-laden air is continuously purified using our cleanable filter elements. We offer specialized filter cartridges and filter cells that save space through their compact design for use in mobile work machines. These high-performing filtration elements and their corresponding cleaning units ensure a high degree of workplace safety, such as in the areas of facade cleaning, railway track cleaning and in suction dredgers.

APPLICATIONS:

- Tunnel construction (cement dust suction)
- Overground / underground / mines
- Suction dredgers
- Building renovations
- Tool suction (slit milling machines, drills, etc.)
- Rock drilling machines/Rock crushers
- Dust types, e.g.: cement dust, rock flour, plaster, etc.

YOUR ADVANTAGES:

- Robust, differential pressure-resistant elements
- Optimal filtration performance, even in high-dustenvironments
- High degree of efficiency & excellent cleanability
- Specialized filter media with PTFE membranes
- Conical filter elements for enhanced performance
- Corrosion-resistant filter elements

Filtration Group Industrial Industrial Air 5

Conical high-



FGI filter elements and cleaning units with FDA and EU 10/2011 approval are ideally suited for any type of process.

EFFICIENT PRODUCT RECOVERY OF VALUABLE POWDERS

During the production of sugar and sweeteners, cacao, chocolate, thickening agents, dairy products and aromas, FGI air filtration elements enable product recovery of even the finest particles along with the separation of impurities in the air. They minimize dust loads and ensure that the prerequisites for hygienic, high-quality and clean economic processes are in place.

These highly efficient filtration systems, cleaning units, filter controllers and dedusting devices with FDA and EU 10/2011 food product approval are optimally tuned for the specific dust loads found in these processes. They ensure a high level of separation efficiency, economic product recovery and the satisfaction of all safety and environmental requirements. Our products are extremely long-lasting, require minimal maintenance and prove themselves to be both economically and ecologically attractive.

YOUR ADVANTAGES:

Customized designs

■ Bottom-open pleats

Washable filters

■ Specially developed FDA filter media

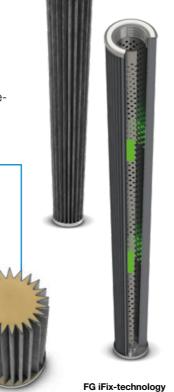
Filtration elements free of dead space

Food-safe form sealing systems

APPLICATIONS:

- Pneumatic conveying systems
- Driers / Mixers
- Powder handling
- Silo vent filters, bunker filters
- From integrable mini dedusters to large-scale centralized suction systems
- Filters for the explosive areas

Conical filter element with wire



CHEMICAL INDUSTRY AND PHARMA

FINEST FILTRATION **GUARANTEES A MAXIMUM DEGREE OF HYGIENE**



We offer a wide range of solutions for safe dedusting and clean process performance, from washable filtration elements to compact, robust and easily integrable mini dedusters, such as mixer top filters and product separators, to large-scale centralized suction systems and filters for explosive areas.

WE OFFER ECOLOGICALLY and economically attractive solutions for the chemical and pharmaceutical industries that are sustainable and stay up to date with the demands for process quality, purity, safety and environmental protection. Whether for the production of chemical products, colors, lacquers and plant protection products or in filling and packaging machines, for transport processes or drying processes in fluidized bed or stray driers – our high-quality filtration elements with FDA and EU 10/2011 approval achieve high levels of filtration performance and economic service lives on account of their effective cleaning systems paired with the PTFE membrane media to ensure uninterrupted operations.

FG iFix is a specially developed filter element with a pleat fixation system integrated on the clean gas side which guarantees that no deposits form as on conventional banderols and completely excludes the introduction of foreign substances into the product.

Multi-iet nozzles (MJD)

APPLICATIONS:

- Pill manufacturing / Pelletizing
- Mixing, drying, conveying of sensitive powders
- Dust types such as talcum, titanium dioxide, plastic powder, etc.



YOUR ADVANTAGES:

- High levels of filter area loads & separation efficiency
- Good cleanability (multi-jet nozzles & rotating wings)
- Thermal and chemical durability
- Excellent hydrolysis resistance
- Optimized filter media, such as polyphenylene sulphide with PTFE membrane or fiberglass
- Wire mesh reinforcement for greater pleat stability
- Existing plants can be equipped 1:1 with iFix elements



ENERGY PRODUCTION

PERFORMANCE IS IN THE AIR



During their development stages, our filtration components and modules are always designed to produce maximum performance with minimal operating costs.

AIR INTAKE FILTERS FOR GAS TURBINES

Our cleanable and static FGI filtration elements are compact, robust systems with low levels of differential pressures, long service lives and excellent separation performance. Our product portfolio ranges from filter fleece to compact and pocket filters to star-pleated round cartridges.

CLIMATE CONTROL IN WIND TURBINES

The two-staged FGI Tower Conditioning Unit ensures that aggressive, saline air particles are reliably filtered out prior to entering the turbine. This effectively prevents the build-up of corrosion and promotes sustainable turbine operations.

TOWER CONDITIONING UNIT (TCU)

The tower of each wind turbine houses central control units as well as the turbine for the power generator. An intake air filter system prevents the technology from overheating by regulating the temperature with cool ambient air. Salt particles and moisture must be filtered from this intake air to prevent corrosion of the turbine and other technical equipment. Filtration Group Industrial's new generation air intake filtration system, with a special plastic housing and the patented, efficient DropSafeTM pocket filter, meets the wind turbine manufacturers' demands for optimal design and maximum performance.



Cleanable filtration elements for gas turbines



DropSafe™ Pocket filter for air intake filtration

APPLICATIONS:

- Air intake filtration in gas turbines power plant facilities and wind turbines
- Production processes, e.g. the manufacture of silicon crystals for solar cells
- All dust from the ambient air, desert sands, industrial dust, dust from production processes
- Silo vent filtration



Tower Conditioning Unit (TCU) for wind turbines

CUSTOMIZED SOLUTIONS

SOLUTIONS TAILORED
PRECISELY TO YOUR DEMAND

Special dust problems require specialized solutions. In cooperation with our partners, we develop optimized solutions tailored to you.

APPLICATIONS:

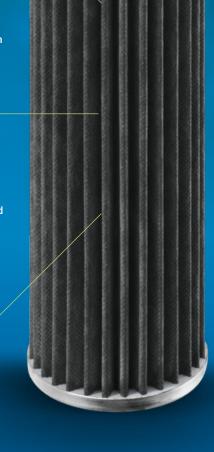
- Filtration solutions for industrial vacuum cleaners / household devices, e.g. pleated round filters or pleated flat-fold filters
- Filtration solutions for power tools and for the cooling / climate control of trains and specialized vehicles
- Toner filters
- Filtration solutions for cabin air
- Filtration solutions for specialized requirements, e.g. fiberglass dust, sticky dust, paper fibers, silicon dust, etc.
- Wire mesh filtration elements for dedusting filtration in conveyor equipment for silo vehicles
- Pleated filtration elements with specialized filter media and customized mounting systems for various applications, such as pneumatic conveyors and drying applications

- Individualized connection possibilities
- → End caps made of special steels or plastics
- → Sealing systems free of dead spaces
- → Adaptable pleat depths and element dimensions
- Pleat back support with stainless steel wire mesh
- → Conductive filter media with PTFE membranes and FDA & EU 10/2011 approval

YOUR ADVANTAGES:

- Comprehensive system solutions through development partnerships
- Enhanced filtration performance
- Flexibility in execution
- In-house sample / prototype construction
- Universal applications
- Broad range of technological and application expertise
- Designed and tested in accordance with DIN and ISO standards with the corresponding industry approvals

- → Adhesives with improved chemical resistance and for higher temperatures
- Individualized labeling and packaging
- → Customer protection possible



TECHNOLOGY FOR HIGHEST EFFICIENCY

Filtration solutions from Filtration Group Industrial are constantly setting new standards in terms of performance, service life and efficiency. This has led us to develop the higher performing and service-life optimized conical filter element and to patent the highly efficient multi-jet nozzle.

FROM FILTER MEDIA TO DEDUSTING

MODULES: Solution provider for perfect filtration performance. We have always been far ahead of the rest in terms of development, striving to always set new standards for our customers. Today, our innovative filtration solutions continue to play a decisive role for ensuring uninterrupted operations and efficient production processes.

With our comprehensive technical application expertise, we optimize the entire system - from filter media to filter elements and from specially developed cleaning units to differential pressure controlled filter controllers. Achieving the perfect combination of factors guarantees reliable, high-performing filtration devices with long service lives.

The scope of solutions we offer ranges from filter media, compact and pocket filters, washable filtration elements and filter cells to compact, robust and easily integrable mini dedusters to large-scale system solutions and filters for hot gas filtration or filtration in explosive areas - in accordance with the latest ATEX guidelines.

YOUR ADVANTAGES:

- High degree of separation performance
- Minimal pressure losses
- Good cleaning characteristics
- High durability
- Long filtration service life
- Perfect pleat spacing

Pleated filtration elements

A broad selection of high-quality, pleated filtration elements with conical or cylindrical designs or as compact flat filter element (CFE™).

(LGA)

Oil Mist separators

Energy efficient, space-saving cleaning units for extended service lives and optimized operations for your dedusting systems.

Cleaning units

Efficient oil aerosol separation for tooling machines utilizing the coalescer or mechanical principle, requiring minimum maintenance.



Filter Modules

Compact filter modules for the separation of industrial dust and for intake air filtration in wind turbines.



Specially developed filter element with a pleat fixation system integrated on the clean gas side (FG iFix).

iFix-technology

compressed air consumption through optimally adapted control systems and components.



OPTIMIZED DOWN TO THE LAST DETAIL

We do everything to achieve greater filtration performance. The rigor that we apply to identifying the perfect solutions down to the last detail, individually and in accordance with the applications of our customers, is surely one of the key factors for our success around the globe. We know the complex circumstances related to filtration technology in diverse areas better than anyone else, which we also expand through our research and development activities.

FILTRATION ELEMENTS WITH A CONICAL DESIGN

Filtration elements with a conical design offer clear advantages over cylindrical elements. With minimum effort, conical FGI filtration elements can significantly increase the performance of your facilities. Through greatly reduced up-flow velocities and improved cleaning behavior, these elements can withstand up to 30 % higher loads and achieve markedly improved operation hours.



FILTRATION ELEMENTS WITH OPEN PLEATS

We have developed filtration cartridges free of dead space with various dimensions specially for our customers in the food and pharmaceutical industries. The combination of perfectly manufactured pleat stars, with bottom-opening pleating, and specially developed form sealing systems ensure that no product build-up occurs. The removable seals are washable and exchangeable and also allow a horizontal installation of the filter elements. These specialized filtration elements with their dead-space-free design are becoming more and more in demand in the market.

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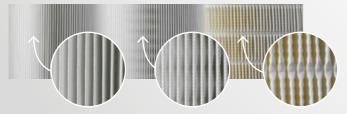
PLEAT DISTANCE CONTROL

We perfectly place the filters in pleats and make use of ridges and pleat lock technology to maintain the ideal degree of spacing - for greater performance and longer service life. Even in cases of high dust loads and pressure differentials, the entire filter surface (for 50 mm pleat depths) can be fully utilized down to the pleat base.

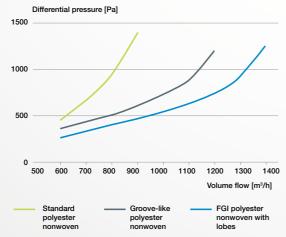
Polyester media with standard pleats

Polyester media with ridges technology

Cellulose media with pleat lock technology



Clear performance advantages using ridges technology: More volume flow with lower differential pressure



iFix-TECHNOLOGY

Star-pleated FGI dust filter elements with iFix technology are used to separate fine particles from gases. The dust loaded gas flows through the filter element from the outside to the inside and exits through the upper open end disc. The built-up filter cake is efficiently and gently cleaned off by means of jet pulses or by a rotating air nozzle. The FG iFix system replaces conventional pleat stabilization systems on the product side (raw gas side). This guarantees that no deposits form as on conventional banding systems and completely excludes the introduction of foreign substances into the product. Especially when using membrane filter materials, the FG iFix technology solves long-standing problems on the market.



COMPACT FILTER ELEMENTS (CFE™)

APPLICATIONS:

- Welding- and laser cutting fume extraction
- Automotive industry and liquid pain separation
- Mining and tunnel construction
- Powder handling, weighing, conveyance and mixing

YOUR ADVANTAGES:

- Up to three times more filtration area compared to conventional filter pockets
- Self-supporting construction no supporting body
- High degree of dedusting performance low emissions
- Extended service life (through rigid element construction)
- Simple, quick and clean assembly
- Installation possible in existing facilities



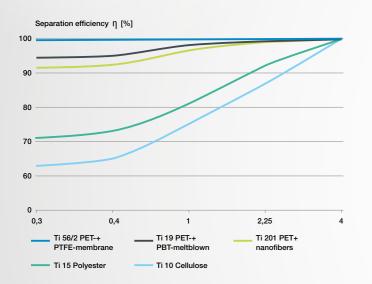
SPECIAL PRODUCT CHARACTERISTICS:

- Extremely stable element head
- Venturi-shaped construction for optimal airflows
- High degree of form stability based on continuously connected pleat ends
- 4 Edge protection for increased stability
- 5 Special filter media for diverse applications

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MAXIMUM PERFORMANCE IN EVERY SINGLE PORE

We have mastered the development of innovative filter media down to the most minute detail and we create media, also those with nanocoating. By taking advantage of our core competence, we offer our customers a wide range of high-quality filter materials made of polyester or cellulose for the most demand application areas – which we can adapt to nearly any application through our various refining methods.

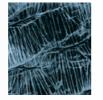




Ti 19 mixed fibers

Ti 15 Polyester fleece

meltblown fibers



Ti 56 polyester + Ti 206 cellulo PTFE membrane + nanofibers

MULTI-JET NOZZLE:

Cleaning unit with pressure impulse

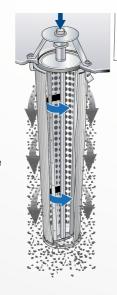
Our optimized multi-jet nozzle (MJD) is the most affordable and effective jet pulse cleaning system for star-pleated band-rolled filtration elements (conical or cylindrical). By way of a targeted airflow (short pressure impulses against the flow direction), uniform cleaning is achieved throughout the entire length of the filtration element.



ROTATING WING:

Cleaning unit for conical and cylindrical filter elements

The effective overall solution for star-pleated conical or cylindrical filtration elements. Our rotating wings (RLD / RLK) allow you to achieve efficient, uniform cleaning over the entire length of the filter. The dust filter cake is reliably removed within the filtration element pleats through the use of rotating wings with fine pulsed air jets and simultaneous circular motions.



COMPLETE FILTRATION MODULES

ONLY THE BEST OF EVERYTHING

FGI OIL MIST SEPARATORS - LGA SERIES

Our oil aerosol separator units efficiently protect workers, operating equipment and production facilities from cooling aerosol lubricants while boosting productivity. Based on the highly efficient coalescer principle, they achieve separation rates for non-water miscible cooling lubricants and cooling lubricant emulsions that are far below the legally stipulated thresholds for air purity. Even in the case of very high raw gas loads, your equipment will continue to operate reliably, with efficient service intervals and service lives of up to 2 years.



Oil aerosol separator device LGA 601



DEDUSTING UNITS

We bring together all of our expertise within our dedusting devices. Our dedusting units are created based on an interplay of various FGI filter elements, specially developed cleaning units and optimally designed housing. Our standard assortment ranges from the small top filters for 30 m³/h all the way to the large-scale centralized suction system of up to 24.000 m³/h. Also available with an ATEX certification. Tell us what your requirements are - we have the right solution just for you.

Dust collector SFR-08

TOWER CONDITIONING UNIT FOR WIND TURBINES

Maintenance and repairs are increasingly becoming an important cost item for wind power plants. Providing climate control for wind turbines contributes to minimizing outage times. Wind turbine towers house all of the plants control units and electrical systems, and high temperatures are generated during operation. This requires the towers to be airconditioned. If ambient air is used for cooling, it must first be dehumidified and, in the case of offshore turbines, also desalinated to prevent corrosion. Filtration Group Industrial offers a specially developed system for efficiently climate controlling wind turbines (both on and off-shore).



Tower conditioning Unit (TCU)

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SOLUTION EXPERTISE

OPTIMAL FUNCTIONALITY – PURELY A MATTER OF DESIGN



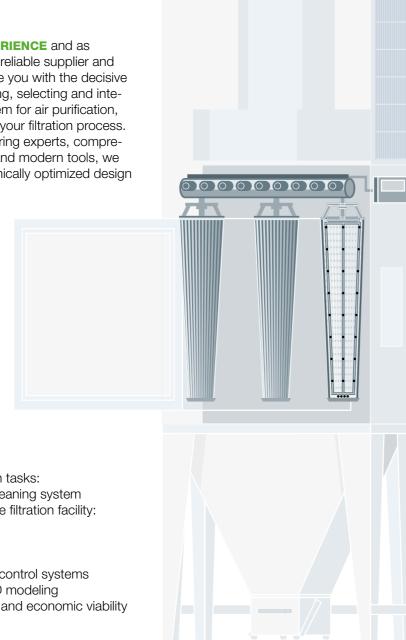
Dust is not just dust. Every type of process is connected to a certain sort of dust exposure. Selecting a filter design that is technically and economically optimized is a complex task due to the diversity of information, data, facts and system parameters that must be considered - one that requires experienced specialists.

BASED ON DECADES OF EXPERIENCE and as innovative development partner, reliable supplier and leading manufacturer, we provide you with the decisive competence in terms of designing, selecting and integrating the perfect filtration system for air purification, offering greater performance for your filtration process. Through our committed engineering experts, comprehensive application experience and modern tools, we ensure a technically and economically optimized design

OUR CONSULTING AND ENGINEERING SERVICES

for your filtration technology.

- Analyses of specific needs, establishment of design parameters (application, operational temperatures, installation site, air volume, volume flow, gas composition / water content, dust type / dust quantity / particle size / bulk density, minimum operation hours, residual dust content, ATEX zone)
- Recommendations for filtration tasks: filter medium, element type, cleaning system
- Design and configuration of the filtration facility: size, form and output
- Project management
- Engineering draft and testing
- Electrical installation plan and control systems
- 2D drawings and complete 3D modeling
- Calculation of operating costs and economic viability





RESEARCH PLANT AND LABORATORY

PREFORMANCE TESTING IS THE TRADEMARK OF A QUALITY FILTER



RESEARCH AND DEVELOPMENT AT OUR OWN LABS

At our in-house research and development labs, we create the base for ground-breaking innovations. With our cutting-edge application technology, we conduct basic tests, volume measurements, sample analyses, particle size analyses as well as pressure and leakage tests. In order to carry out tests under the most extreme everyday conditions, we also perform, for example, practical basic tests with test filters on site with our customers. Through the continuous development of materials and production technologies, we pursue a clear aim: creating optimal products for uninterrupted and efficient operations.

IN HOUSE TEST BENCHES FOR FAST RESULTS

With our retention test bench in accordance with VDI / DIN guideline 3926, filter parameters can be determined, especially for the cleaning behavior. If necessary, an individual test and certification for every filter element in H14 quality can be carried out on our own HEPA test bench according to DIN EN 60335-2-69-AA. Filter tests according to EN779: 2012 / ISO 16890 / Ashrae 52.2 can also be carried out in our own laboratoy.

RESEARCH PLANT AND LABORATORY - SERVICES FOR YOU

To analyze possible applications and to verify filtration efficiency, we are able to carry out diverse investigations for you at our research plant and at our laboratory. These include:

- Determining separation performance on our retention test bench
- Determining the service life of filter media in accordance with VDI guideline 3926
- Validation and documentation
- Microscopic analyses and investigations of filter media and dust under a raster electron microscope, combined with a microprobe
- Spectral analyses of the composition of sediment samples
- Determining purity classifications with automatic particle counters
- Particle distribution analyses of dry and wet samples
- Simulation of IFA retention tests

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SPARE PARTS

Seamless storage

Our effective spare parts service contains a broad range of replacement filter elements that are available worldwide. The filter elements used as replacement parts are subject to the same strict manufacturing criteria as all other FGI filtration elements - also available as customized special versions, upon request. Our partners around the world ensure that you are quickly supplied with original filter elements, wherever they are needed. We also provide replacement filter elements for the elements of other manufacturers - which of course correspond to Filtration Group Industrial quality.



MAINTENANCE AGREEMENT

On the safe side

In order to prevent interruptions and premature wear, your facility should be inspected and maintained at least once a year. Even better: Make use of our maintenance agreement. It includes all of prescribed maintenance work and is specifically tailored to your particular needs.



We'll get you in shape

Through our practically oriented training courses - either on site or at our offices - we provide you with the knowledge you need to professionally operate and maintain your facilities. This will ensure the value preservation of your facilities and reduce operating costs.



SERVICE

service across all borders

TECHNICAL CONSULTATION: Filtration Group Industrial offers you direct access to a team of filtration experts with specialized expertise in air purification

INSTALLATION AND COMMISSIONING

of facilities: On-time completion of turnkey facilities and on-site staff training courses

MAINTENANCE of FGI filtration facilities and third-party manufacturers

REPAIR for all FGI filtration systems, components and those from third-party manufacturers Diagnoses and analyses on site

COMPREHENSIVE ANALYTICS, expertise, conditioning and monitoring - also through cooperation with leading institutes

FACILITY OPTIMIZATION: Improvement of filtration performance, minimization of outage times, minimization of production interruptions

PREVENTATIVE MAINTENANCE CONCEPT, modernizing existing filtration

ANALYSIS AND OPTIMIZATION of your processes and filtration tasks

IDENTIFYING FILTERABILITY on site

NUMEROUS ALTERNATIVES to our competitors' products

QUIET, EFFICIENT, EFFECTIVE: THE SILENTCARE ROOM AIR FILTER

IN THE SILENTCARE ROOM AIR FILTER

Filtration Group Industrial presents a device that is ahead of its time. Equipped with a H14 HEPA filter to EN1822, the elegant device eliminates 99.995 % of all particles >0,13µm - including viruses. When in operation, the SilentCare is so quiet that you can barely hear it. Its outstanding features and compact size make the new Filtration Group Industrial room air filter perfect for use in offices and meeting rooms, as well as in high traffic areas.

SILENTCARE COMBINES BEAUTY WITH INNER QUALITIES

The SilentCare filter's elegant, powder-coated sheet-metal housing contains innovative filter technology: the filter medium certified under European standard EN 1822 reliably removes aerosols from the ambient air. The microfiber layer in which the air is filtered is embedded between two polyester nonwovens. This prevents contact with the filter medium.

YOUR ADVANTAGES:



Filters at least 99.995 % of the airborne pollutants with a HEPA filter H14



More silent than a normal conversation (level 1 approx. 35 dB (A))



Requires minimal space and has very low energy consumption



Looks good and can be moved easily thanks to its casters



Comes with optional table top, activated carbon filter, motion detector or with supersilent stage



SILENTCARE FILTERS:

99,995 % OF **ALL THE AIRBORNE POLLUTANTS**

WORLDWIDE AT OVER 100 LOCATIONS IN 28 COUNTRIES





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