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Oil Treatment System OFWA

Flow capacity: 5 l/min to 16 l/min

1. Brief description

Safe, fully automatic filtration and water separation

- Use in industry, power stations and in
 - shipping
- Filtration and water separation in one system
- Fully automatic operation
- Maximum effectiveness combined with long service times
- Mature technology and sturdy design
- High operational safety

- Residual water content less than 70 ppm free water content and thus significantly more efficient than conventional treatment systems
- Little space required thanks to compact design
- Low operating costs
- Low maintenance requirement
- Service-friendly and easy to use
- Global sales and service



2. Function

The OFWA is used for oil filtration and separation. The system is delivered in two parts (pump module/treatment module) for easier adaptation to the on-site conditions. The geared pump pumps the medium to the treatment stage, where the oil is filtered and separated. Separated water is detected by a probe and discharged automatically. The soiling of the treatment stage is monitored using the differential pressure. If the differential pressure reaches 1.5 bar, the main alarm appears (preliminary alarm:

1.3 bar) and the interior treatment element must be replaced. If it is not possible to replace the element despite the alarm message, the pressure continues to rise until the relief valve fitted to the pump opens the bypass. The oil then flows unfiltered past the treatment stage, and the engine filters are then responsible for filtration. In this case, the oil is no longer dewatered due to the bypass.

3. Purpose

Medium: Lubricating oil
Viscosity: 5 ...68 cST (at 40 °C)
Water content inlet: max. 1000 ppm

Water content outlet: approx. 70 ppm free water content

4. Operating parameters

| OFWA type | OFWA 1 | OFWA 2 | OFWA 3 |
|-------------------------------|-------------------|--------|--------|
| Flow capacity [l/min] approx. | 5 | 8 | 16 |
| Ambient temperature [°C] | min. 2 - max. 55 | | |
| Operating temperature [°C] | min. 10 - max. 45 | | |
| Operating pressure [bar] | min. 0.7 - max. 6 | | |
| Pressure loss [bar] | max. 1.5 | | |

5. Technical data

| 5.1 Electrical data/control | | | | |
|-----------------------------|--|-----|-----|--|
| KFWA type | OFWA 1 OFWA 2 OFWA 3 | | | |
| Power consumption [kW] | < 2 | < 3 | < 4 | |
| Control voltage | 24V AC | | | |
| Protection class | min. IP54 | | | |
| Operating mode | Start-stop | | | |
| Potential-free contacts | - Monitoring main switch - Monitoring motor protection switch - Water alarm - Differential pressure preliminary alarm - Differential pressure main alarm - Monitoring pump operation | | | |
| Colour of switch cabinet | RAL 7035 | | | |

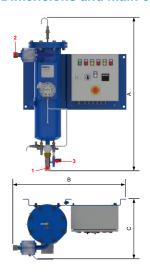
| 5.2 Tank | | |
|---------------------------|-------|--|
| Design pressure [bar]: | 6 | |
| Design temperature [°C]: | 100 | |
| Testing pressure [bar]: | 9 | |
| Design code: | GL | |
| Material: | Steel | |
| Corrosion allowance [mm]: | 1 | |

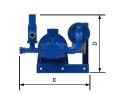
| 5.3 Steel structure finishing | | |
|--|----------------------------|--|
| Frame: | Sand-blasted SA 2½, coated | |
| Pipes: | Sand-blasted SA 2½, coated | |
| Outside of tank: | Sand-blasted SA 2½, coated | |
| Inside of tank: | Sand-blasted SA 21/2 | |
| Colour: | RAL 5019 | |
| (double coating comprising primer coat and top coat – dry layer thickness: 120 µm) | | |

6. Pump

| OFWA type | OFWA 1 | OFWA 2 | OFWA 3 |
|-------------------------------------|--------|--------|--------|
| Flow capacity [l/min] approx. | 5 | 8 | 16 |
| Suction lift [m] | max. 2 | | |
| Pumping height [m] | min. 3 | | |
| Opening pressure relief valve [bar] | 3 | | |

7. Dimensions and main connections







| OFWA type | OFWA 1 | OFWA 2 | OFWA 3 |
|-----------|--------|--------|--------|
| А | 920 | 1190 | 1500 |
| В | 870 | 910 | 905 |
| С | 435 | 487 | 582 |
| D | 367 | 400 | 520 |
| E | 425 | 465 | 600 |
| F | 480 | 555 | 660 |
| 1 | 28x2 | 28x2 | DN40 |
| 2 | 28x2 | 28x2 | DN40 |
| 3 | 8x1 | 8x1 | 8x1 |
| 4 | DN25 | DN40 | DN50 |
| 5 | 28x2 | 28x2 | DN40 |
| 6 | 28x2 | 28x2 | 35x2 |

Dimensions in mm.

- 1 Inlet
- 2 Outlet
- 3 Water drain
- 4 Inlet
- 5 Outlet
- 6 Bypass

8. Order numbers

| 8.1 System | | | |
|------------|-----------------------------|-------------------------|--------------|
| Туре | Volume flow [I/min] approx. | Electrical power supply | Order number |
| OFWA 1 | 5 | 400/440 VAC 50/60Hz | On request |
| OFWA 2 | 8 | 400/440 VAC 50/60Hz | On request |
| OFWA 3 | 16 | 400/440 VAC 50/60Hz | On request |

| 8.2 Spare parts | | | |
|-----------------|------------------------|--------------|--|
| Туре | Designation | Order number | |
| OFWA 1 | SPARE PARTS SET OFWA 1 | 72345245 | |
| OFWA 2 | SPARE PARTS SET OFWA 2 | 72345246 | |
| OFWA 3 | SPARE PARTS SET OFWA 3 | 72345247 | |

9. Additional options

Deviating design (wall system), coating, voltage supply, volume flows and many other options available on request.