

MAHLE Industrialfiltration is now Filtration Group. For more information, visit industrial filtration group.com

Dust collector SFK-09

Rectangular type

1. Features

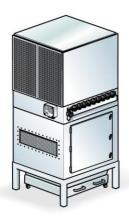
This unit is manufactured from sturdy steel sheets. The individual housing parts are assembled from bended metal segments that are bolted together and sealed with silicone-free seals.

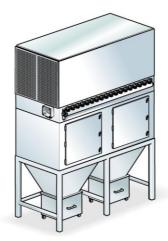
Characteristics

- Compact, space-saving design
- Easy to maintain
- Low noise level
- Efficient, energy-saving cleaning with compressed air by means of Filtration Group Multijet nozzle
- Volume flow range 1800 to 32400 m³/h
- Filter surfaces 48 to 540 m²
- Cartridges changed on the dirt air side
- Worldwide distribution



2. Versions



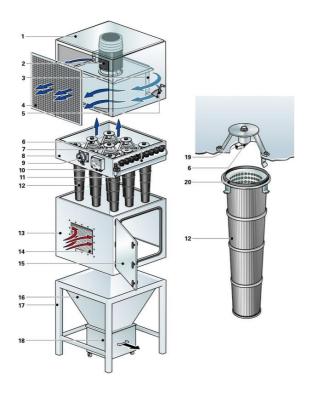




S3, with dust drawer

S1, with dust bucket

3. Modules and accessories



1 Acoustic hood 2 Fan 3 Lamella valve for volume flow (optional) 4 Blow-out grid 5 Lever for lamella valve for volume flow (optional) 6 Cleaning unit (rotating wing) 7 Pressure vessel with membrane valves 8 Clean air section 9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge 20 Seal								
3 Lamella valve for volume flow (optional) 4 Blow-out grid 5 Lever for lamella valve for volume flow (optional) 6 Cleaning unit (rotating wing) 7 Pressure vessel with membrane valves 8 Clean air section 9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	1	Acoustic hood						
4 Blow-out grid 5 Lever for lamella valve for volume flow (optional) 6 Cleaning unit (rotating wing) 7 Pressure vessel with membrane valves 8 Clean air section 9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	2	Fan						
5 Lever for lamella valve for volume flow (optional) 6 Cleaning unit (rotating wing) 7 Pressure vessel with membrane valves 8 Clean air section 9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	3	Lamella valve for volume flow (optional)						
6 Cleaning unit (rotating wing) 7 Pressure vessel with membrane valves 8 Clean air section 9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	4	Blow-out grid						
7 Pressure vessel with membrane valves 8 Clean air section 9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	5	Lever for lamella valve for volume flow (optional)						
8 Clean air section 9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	6	Cleaning unit (rotating wing)						
9 Differential pressure gauge (optional) 10 Filter controller 11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	7	Pressure vessel with membrane valves						
Filter controller Pressure reducer Cartridge Dirt air section Maintenance door Dust collector hopper Rack Dust bucket Fastening for cartridge	8	Clean air section						
11 Pressure reducer 12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	9	Differential pressure gauge (optional)						
12 Cartridge 13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	10	Filter controller						
13 Dirt air section 14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	11	Pressure reducer						
14 Dirt air inlet with baffle plate 15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	12	Cartridge						
15 Maintenance door 16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	13	Dirt air section						
16 Dust collector hopper 17 Rack 18 Dust bucket 19 Fastening for cartridge	14	Dirt air inlet with baffle plate						
17 Rack 18 Dust bucket 19 Fastening for cartridge	15	Maintenance door						
18 Dust bucket 19 Fastening for cartridge	16	Dust collector hopper						
19 Fastening for cartridge	17	Rack						
	18	Dust bucket						
20 Seal	19	Fastening for cartridge						
	20	Seal						

4. Funktional description

The dust-laden air flows into the side of the filter housing (13). The perforated baffle plate (14) in the inlet region assures a uniform flow distribution and enables coarse particles to be pre-separated. As it flows through the cartridge (12), fine dust is separated on the surface. The filter cake is cleaned off at fixed intervals, depending on the dust load and the filter surface load. The detached dust drops down through the hopper (16) and is collected in the bucket (18). The cleaned air flows into the clean air section (8) and is discharged via the blow-out grid (4). The fully automatic compressed air cleaning system comprises a pressure vessel with membrane valves (7), an electronic Δ p controller (10) and the cleaning units (6).

Dust collector SFK-09

5. Technical Data

Dust collector

Housing material: 1.0037 (DIN EN 10025) **Surface protection:** EPS powder coating, RAL 7035

light grey

Max. operating pressure: - 50 mbar
Max. operating temperature: 50 °C without acoustic hood

40 °C with acoustic hood

Dust collectorType S1: 50 Icapacity*:Type S3: 200 IMaintenance doors:Sizes 010x1 and 020x16: 1 St.

Sizes 024x16 and 029x16: 2 St.

Cartridges Type 852 032 Ti ...**
(328 NKQ data sheet)

Cleaning

Cleaning system: Filtration Group multijet nozzle

Medium: Oil, dust and condensate-free compressed air at operating temperat-

ure

 Compressed air connection:
 G½ female

 Max. air pressure:
 6 bar

 Compressed air
 approx. 60 l to 70 l (fad.)

 consumption*:
 per cleaning cycle

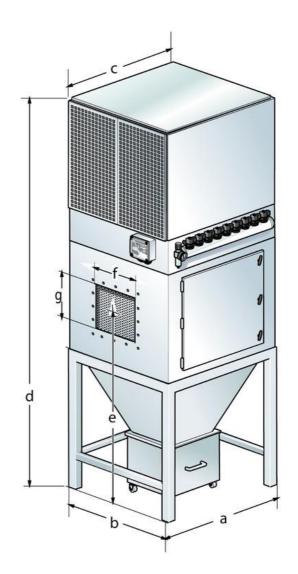
 Pulse duration:
 0.2 s

 Controller:
 Δp controlled

(MFS-05 dp data sheet) Electric membrane valves

* According to version

Valves:



6. Dimensions

Dust collector							Dimensions [mm]					
Type designation	Volume flow* [m³/h]	No. of cart-ridges	Size	Type of con- struc- tion	Weight** [kg]	а	b	С	d	e	fxg	
SFK-09 004 010x10 S1	1800 - 7200	4	010x10	S1	800	1015	1015	1100	3636	1500	300x300	
SFK-09 004 010x10 S3				S3	780	1015	1015		3356	1220		
SFK-09 009 016x16 S1	4050 - 16200	9	016x16	S1	1630	4045	515	1600	4567	2130	450x450	
SFK-09 009 016x16 S3				S3	1470	1615			3786	1349		
SFK-09 012 020x16 S1	5400 -	40	000-40	S1	2090	2025		2020	4567	2130	- 600x600	
SFK-09 012 020x16 S3	21600	12	020x16	S3	1940	2035			3786	1349		
SFK-09 015 024x16 S1	6750 - 27000	15	024x16	S1	2410	0455	1615	2440	4567	2130	2x450x450	
SFK-09 015 024x16 S3				S3	2180	2455			3786	1349		
SFK-09 018 029x16 S1	8100 - 32400	40	029x16	S1	2780	2075		2000	4567	2130		
SFK-09 018 029x16 S3		18		S3	2520	2875		2860	3786	1349		

^{*} These values may vary depending on the nature of the dust, the composition of the air and the filter media.

Technical data is subject to change without notice!

Dust collector SFK-09

^{**} Filter material depending on application

^{**} Weight with fan and acoustic hood. These values may vary depending on the size of the fan.

7. Ordering example

	Basic	Optional equipment			
Туре	No. of cartridges	Size	Version	Dust bucket	Dust drawer
SFK-09	018	016 x 16	S1		
3FK-09	016		S3		

8. Design

Please contact us for detailed technical information, any open questions and for general expert advice. Completion of the relevant questionnaire would facilitate in the coordination of all important parameters.

Comprehensive documentation on our product range, cleaning units and elements can be provided. For more information about installation and operation, please refer to our Instruction Manual.

Filtration Group GmbH
Schleifbachweg 45
D-74613 Öhringen
Phone +49 7941 6466-0
Fax +49 7941 6466-429
industrial.sales@filtrationgroup.com
industrial.filtrationgroup.com
70354357.04/2021

Dust collector SFK-09